



# Contents

<b>Abstract</b>	<b>3</b>
<b>Kurzfassung</b>	<b>4</b>
<b>1. Introduction and objectives</b>	<b>9</b>
1.1. Elastomers and general properties	12
1.1.1. Natural rubber (NR)	13
1.1.2. Butadiene rubber (BR)	14
1.1.3. Styrene-Butadiene rubber (SBR)	15
1.1.4. Vulcanization and filler reinforcement	16
1.2. Mechanical properties of elastomers	18
1.2.1. Dynamic-mechanical properties	21
1.2.2. Frequency and temperature dependence	28
1.2.3. Payne effect	32
1.2.4. Mullins effect	33
<b>2. Rubber friction</b>	<b>34</b>
2.1. Adhesion friction	38
2.2. Hysteresis friction	42
2.2.1. Hysteresis Friction for model surfaces	44
<b>3. Introduction to continuum mechanics with respect to Finite Element Analysis</b>	<b>46</b>
3.1. Basic balance equations	46
3.2. Constitutive material modeling	49
3.2.1. Stress-strain relationship for hyperelasticity	49
3.2.2. Numerical implementation of viscoelasticity	52
3.2.3. Material parameters identification	54
3.3. Finite Element Analysis: fundamental concepts and terminology	56
3.3.1. Contact modeling in FEA	58
<b>4. Materials and methods</b>	<b>60</b>
4.1. Model rubber compounds	60
4.2. Dynamic mechanical analysis	62

4.3. Quasi-static stress-strain measurement	64
4.4. Friction measurements	66
4.4.1. Substrates	67
4.5. White light interferometer – roughness	68
4.6. Optical measuring technique	69
4.7. IR-thermography	71
<b>5. Results and discussion</b>	<b>72</b>
5.1. Mechanical analysis	72
5.1.1. Quasi-static measurements	72
5.1.2. Dynamic mechanical analysis	73
5.2. Friction measurements on model surfaces	78
5.2.1. Dual-layer samples	81
5.2.2. Optical measurements	84
5.3. Finite Element Analysis for friction	87
5.3.1. Material modeling	87
5.3.2. Simulations for model surfaces	93
5.3.3. Analysis of different roughness scales on hysteresis friction	99
5.3.4. Simulations for rough surfaces	104
5.4. Estimation of heat build-up during wet friction	116
<b>6. Summary and conclusions</b>	<b>120</b>
<b>APPENDIX</b>	<b>123</b>
<b>Bibliographic references</b>	<b>126</b>