

# Contents

<b>1</b>	<b>Introduction</b>	<b>1</b>
<b>2</b>	<b>Multiphase Flow Fundamentals</b>	<b>4</b>
2.1	Modeling Fundamentals: The Roots . . . . .	4
2.1.1	Empirical and Semi-Empirical Models for Bubble Columns . . . . .	4
2.1.2	Computational Fluid Dynamics . . . . .	5
2.2	Multiphase CFD . . . . .	6
2.2.1	Basic Concepts . . . . .	6
2.2.2	Application Examples from the Literature . . . . .	10
2.2.3	Inter-Phase Momentum Exchange . . . . .	12
2.2.3.1	Momentum Exchange between Continuous and Dispersed Phase . . . . .	12
2.2.3.2	Momentum Exchange between two Dispersed Phases . . . . .	13
2.2.4	Turbulence Modeling . . . . .	16
2.2.4.1	Overview of Common Turbulence Models . . . . .	17
2.2.4.2	The $k$ - $\epsilon$ Turbulence Model . . . . .	19
2.2.5	Geometry Grid Generation . . . . .	22
2.2.6	Initial and Boundary Conditions . . . . .	24
2.2.7	Numerical Solution Procedure . . . . .	25
2.3	Recent Results of Measurement Technique Developments . . . . .	28
2.3.1	Determination of Local Dispersed Phase Holdups . . . . .	29
2.3.2	Measurement Techniques for Local Liquid Flow Velocities . . . . .	30
2.3.2.1	Overview: Common Measurement Methods . . . . .	30
2.3.2.2	The Electrodiffusion Measurement Technique . . . . .	32
2.3.3	Flow Velocity Measurement Results from the Literature . . . . .	35
2.3.3.1	Mean Flow Velocity . . . . .	35
2.3.3.2	Influence of Dispersed Phases on Liquid Turbulence . . . . .	36

<b>3</b>	<b>Results of Measurement and Modeling</b>	<b>38</b>
3.1	Liquid Flow Velocity Measurements . . . . .	38
3.1.1	Mean Liquid Velocity in Two-Phase Flow . . . . .	38
3.1.1.1	Radial Profiles of Axial Velocities . . . . .	38
3.1.1.2	Centerline Axial Velocities . . . . .	41
3.1.2	Mean Liquid Velocity in Three-Phase Flow . . . . .	43
3.1.2.1	Radial Profiles of Axial Velocities . . . . .	43
3.1.2.2	Centerline Axial Velocities . . . . .	45
3.1.3	Fluctuational Liquid Velocity in Two-Phase Flow . . . . .	46
3.1.4	Fluctuational Liquid Velocity and Turbulence Intensity in Three-Phase Flow	49
3.2	CFD Results and Model Validation . . . . .	51
3.2.1	Comparison of Direct Dispersed Phase Interaction Models . . . . .	51
3.2.2	Integral Gas Holdup . . . . .	54
3.2.3	Local Gas Holdup . . . . .	56
3.2.3.1	Sparger Influence in Three-Phase Flow . . . . .	56
3.2.3.2	Solids Influence in Three-Phase Flow . . . . .	58
3.2.4	Local Solid Holdup . . . . .	58
3.2.5	Density of Gas-Liquid Mixture . . . . .	61
3.2.6	Local Liquid Flow Velocities . . . . .	63
3.2.6.1	Radial Profiles of Axial Velocities . . . . .	63
3.2.6.2	Centerline Axial Velocities . . . . .	64
<b>4</b>	<b>Conclusions and Discussion</b>	<b>67</b>
<b>5</b>	<b>Nomenclature</b>	<b>71</b>
5.1	Latin Symbols . . . . .	71
5.2	Greek Symbols . . . . .	74
<b>6</b>	<b>Bibliography</b>	<b>75</b>