

Table of Contents

1. Introduction	1
1.1 Motivation	1
1.2 Key scientific questions researched in this work	2
2. Fundamentals of pulverized solid fuel combustion.....	5
2.1 Solid carbonaceous fuels.....	5
2.1.1 Coal.....	6
2.1.2 Biomass.....	6
2.2 Combustion	9
2.2.1 Combustion of solid fuels.....	9
2.2.2 Oxy-fuel combustion	11
2.2.3 Single particle and group particle combustion.....	12
2.2.4 Current state of research on single-particle combustion and group combustion in oxy-fuel atmosphere	14
3. Experimental setup.....	17
3.1 Laminar flow reactor	18
3.2 Optical measurement system	19
3.2.1 CCD Camera.....	19
3.2.2 Intensified Relay Optic.....	20
3.2.3 Shadowgraphy.....	21
3.2.4 Optical components: filters, beam splitters and long-distance microscopy	22
3.3 Methods for optical measurement.....	23
3.3.1 Temperature calibration.....	23
3.3.2 Particle size	25
3.3.3 Characteristic parameters for differentiating between single particle and group particle combustion.....	27
3.4 Sampling probe	29
3.4.1 Burnout.....	30
3.4.2 Elemental release	31

3.4.3	Pore size distribution	31
3.5	Combined particle sampling and optical measurement to differentiate between single particle and group combustion behaviour	33
4.	Results and discussion	37
4.1	Data sets of single particle combustion in an oxy-fuel atmosphere	37
4.1.1	Walnut shells	38
4.1.2	Raw beech wood	42
4.1.3	Torrefied beech wood	45
4.2	Group particle combustion	48
4.3	Scientific classification of the results from single particle combustion and group particle combustion	52
4.4	Application of knowledge and techniques to different biomass and various combustion phenomena	57
4.5	Answers to scientific questions	59
5.	Summary and outlook.....	63
5.1	Summary	63
5.2	Outlook	64
6.	Publications.....	67
P.1	Combustion of single walnut shell particles in a laminar flow reactor under oxy-fuel conditions: Optical measurements and particle sampling	69
P.2	Particle temperature and composition measurements in the ignition phase of single coal particles and particle groups under conventional and oxy-fuel atmospheres	105
P.3	Optical measurements of emissivity, flame and char temperatures of pulverized pine needles in a drop tube furnace	129
Acknowledgment		151
References		153