

## Table of content

Table of content.....	III
List of abbreviations.....	VIII
1 Introduction .....	1
1.1 Multiple unit dosage forms .....	1
1.2 Micropellets.....	1
1.2.1 Definition.....	1
1.2.2 Sprinkle capsule.....	2
1.2.3 Dose sipping technology .....	2
1.3 Pelletization aids .....	3
1.3.1 Definition.....	3
1.3.2 Microcrystalline Cellulose.....	3
1.3.3 $\kappa$ -Carrageenan.....	4
2 Micropellets production techniques .....	6
2.1 Introduction .....	6
2.2 Extrusion .....	6
2.3 Spheronization.....	7
2.4 Drying.....	7
3 Dissolution behavior .....	8
3.1 Introduction .....	8
3.2 Matrix dissolution .....	8
3.2.1 Definition.....	8
3.2.2 Diffusion-controlled dissolution.....	8
3.3 Evaluation by Korsmeyer and Peppas.....	9
4 Aims of this work.....	11
5 Results and Discussion.....	12
5.1 Optimization of spheronizer conditions .....	12
5.1.1 Introduction and objective .....	12
5.1.2 Production.....	12
5.1.3 Evaluation parameters .....	13
5.1.3.1 Introduction .....	13
5.1.3.2 Moisture content.....	13
5.1.3.3 Shape .....	13
5.1.3.4 Size and size distribution.....	13
5.1.3.5 Yield.....	14
5.1.4 Design of Experiments - Quality of the Model .....	14
5.1.5 Spheronization of 500 $\mu$ m extrudates – CCC-design .....	14

5.1.6	Comparison between two spheronizers .....	19
5.1.7	Adaptation of the additional spheronizer process variables .....	23
5.1.8	Summary.....	25
5.2	Micropellets containing spironolactone as API .....	26
5.2.1	Introduction and objective .....	26
5.2.2	Evaluation parameters .....	26
5.2.2.1	Introduction .....	26
5.2.2.2	Drug release.....	26
5.2.2.3	Similarity of the dissolution profiles .....	26
5.2.2.4	Mechanical stability .....	27
5.2.3	Choice of filler.....	27
5.2.3.1	Introduction .....	27
5.2.3.2	Tricalcium phosphate .....	27
5.2.3.3	Lactose monohydrate .....	29
5.2.4	Extrusion/ spheronization using tricalcium phosphate as filler.....	29
5.2.4.1	Production and characterization .....	29
5.2.4.2	Dissolution behavior .....	31
	Introduction and objective.....	31
	Fast dissolving media .....	32
	Chloride salts with different cations.....	35
	Combined media.....	47
	FeSSIF medium .....	47
	Milk medium .....	50
5.2.4.3	Summary .....	53
5.2.5	Extrusion/ spheronization using dicalcium phosphate as filler .....	53
5.2.5.1	Introduction and objective.....	53
5.2.5.2	Production and characterization .....	54
5.2.5.3	Dissolution behavior .....	54
5.2.5.4	Summary .....	56
5.2.6	Extrusion/ spheronization using lactose monohydrate as filler .....	56
5.2.6.1	Introduction and objective.....	56
5.2.6.2	Production and characterization .....	57
5.2.6.3	Dissolution behavior .....	58
5.2.6.4	Summary .....	61
5.2.7	Extrusion/ spheronization using calcium lactate as filler .....	61
5.2.7.1	Introduction and objective.....	61
5.2.7.2	Production and characterization .....	61
5.2.7.3	Dissolution behavior .....	62
5.2.7.4	Summary .....	63

5.2.8	Extrusion/ spheronization using MCC as pelletization aid .....	63
5.2.8.1	Introduction and objective.....	63
5.2.8.2	Production and characterization .....	63
5.2.8.3	Dissolution behavior .....	64
5.2.8.4	Summary .....	67
5.3	Micropellets containing different APIs .....	68
5.3.1	Choice of model substances as API.....	68
5.3.1.1	Specification.....	68
5.3.1.2	Spironolactone.....	68
5.3.1.3	Griseofulvin.....	68
5.3.1.4	Itraconazole .....	69
5.3.2	Extrusion/ spheronization of theophylline monohydrate.....	69
5.3.2.1	Introduction and objective.....	69
5.3.2.2	Production and characterization .....	70
5.3.2.3	Dissolution behavior .....	71
5.3.2.4	Summary .....	76
5.3.3	Extrusion/ spheronization of hydrochlorothiazide .....	76
5.3.3.1	Introduction and objective.....	76
5.3.3.2	Production and characterization .....	76
5.3.3.3	Dissolution behavior .....	77
5.3.3.4	Summary .....	81
5.3.4	Extrusion/ spheronization of griseofulvin .....	81
5.3.4.1	Introduction and objective.....	81
5.3.4.2	Production and characterization .....	82
5.3.4.3	Dissolution behavior .....	82
5.3.4.4	Summary .....	85
5.3.5	Extrusion/ spheronization of itraconazole .....	86
5.3.5.1	Introduction and objective.....	86
5.3.5.2	Production and characterization .....	86
5.3.5.3	Dissolution behavior .....	86
5.3.5.4	Summary .....	87
5.3.6	Overview of the standard formulations in 0.1 M calcium chloride solution.....	88
5.3.6.1	Comparison of the standard formulations containing different fillers .....	88
5.3.6.2	Comparison of the standard formulations containing different APIs.....	89
5.3.6.3	Summary .....	91
5.4	Different types of $\kappa$ -carrageenan.....	92
5.4.1	Introduction and objective .....	92
5.4.2	Evaluation of different types of $\kappa$ -carrageenan .....	92
5.4.2.1	Concentration of counter-ions .....	92

5.4.2.2	Rheological behavior of different $\kappa$ -carrageenans .....	93
5.4.2.3	Rheological behavior of $\kappa$ -carrageenan in different dissolution media .....	95
5.4.3	Summary.....	96
6	Summary .....	97
7	Zusammenfassung der Arbeit.....	99
8	Experimental part .....	101
8.1	Materials.....	101
8.1.1	Carrageenan .....	101
8.1.2	API.....	101
8.1.3	Filler.....	102
8.1.4	Other Substances .....	103
8.2	Methods.....	104
8.2.1	Pellet production.....	104
8.2.1.1	Blending of raw materials .....	104
8.2.1.2	Extrusion .....	104
8.2.1.3	Spheronization.....	104
8.2.1.4	Drying.....	105
8.2.2	Determination of evaluation parameter .....	105
8.2.2.1	Moisture content.....	105
8.2.2.2	Yield .....	105
8.2.2.3	Pellet shape, size and distribution .....	105
8.2.2.4	Mechanical stability .....	106
8.2.2.5	Statistical evaluation parameter of the DOE .....	106
8.2.2.6	Drug release.....	108
8.2.2.7	High performance liquid chromatography .....	108
8.2.2.8	Preparation of biorelevant media .....	109
8.2.2.9	Similarity of dissolution profiles.....	112
8.2.3	Analytical methods .....	113
8.2.3.1	Scanning electron microscopy.....	113
8.2.3.2	Differential scanning calorimetry.....	113
8.2.3.3	Karl-Fischer titration .....	114
8.2.3.4	Laser light diffraction.....	114
8.2.3.5	Imaging of wet micropellets.....	114
8.2.3.6	Inductively coupled plasma optical emission spectrometry.....	115
8.2.3.7	Complexometric titration .....	115
8.2.3.8	Rheological analysis.....	115
8.2.3.9	Ring shear cell tester .....	116
8.2.3.10	Helium pycnometry.....	117
8.2.3.11	Bulk density.....	117

8.2.3.12	pH measurements .....	117
8.2.3.13	X-ray diffraction.....	117
9	References .....	118
10	Acknowledgement.....	131