

## Table of Contents

|   |           |
|---|-----------|
| Symbols and Abbreviations.....  | ix        |
| <b>1. Introduction and Aim of the Work.....</b>                             | <b>1</b>  |
| <b>2. Review of Literature.....</b>   | <b>3</b>  |
| 2.1. History of animal cell culture.....                                    | 3         |
| 2.2. Industrial biotechnology and animal cell culture.....                  | 4         |
| 2.3. Bioreactors for animal cell cultivation.....                           | 6         |
| 2.3.1 Suspended cell bioreactors.....                                       | 6         |
| 2.3.2. Micorcarrier bioreactors.....  | 7         |
| 2.4. Cultivation processes for animal cell culture.....                     | 8         |
| 2.4.1. Batch cultivation.....   | 9         |
| 2.4.2. Fed-Batch cultivation.....   | 10        |
| 2.4.3. Continuous cultivation.....  | 10        |
| 2.4.3.1. Chemostat culture.....   | 11        |
| 2.4.3.2. Perfusion culture.....   | 11        |
| 2.5. Separation of mammalian cells in continuous perfusion cultivation..... | 12        |
| 2.5.1. Filtration.....  | 13        |
| 2.5.2. Gravitational sedimentation.....                                     | 16        |
| 2.5.3. Centrifugation.....  | 17        |
| 2.5.4. Ultrasonic separation.....   | 19        |
| 2.5.5. Dielectrophoretic separation.....                                    | 21        |
| 2.5.6. Hydrocyclones.....   | 22        |
| 2.5.6.1. Separation principle of hydrocyclones.....                         | 23        |
| 2.5.6.2. Theoretical considerations.....                                    | 24        |
| 2.5.6.3. Separation theories of hydrocyclones.....                          | 25        |
| 2.5.6.3.1. Equilibrium orbit theory.....                                    | 25        |
| 2.5.6.3.2. Residence time theory.....                                       | 26        |
| 2.5.6.4. Hydrocyclone application in biological separation.....             | 27        |
| 2.5.6.5. Hydrocyclone and mammalian cell culture technology.....            | 28        |
| <b>3. Materials and Methods.....</b>  | <b>30</b> |

## Table of Contents

---

|   |    |
|---|----|
| <b>3.1. Materials.....</b>  | 30 |
| 3.1.1. Cell lines.....  | 30 |
| 3.1.1.1. BHK 21pSVIL2.....  | 30 |
| 3.1.1.2. HeLa.....  | 30 |
| 3.1.1.3. CHO-3D6.....   | 30 |
| 3.1.1.4. SP-2/0 AG 14.....  | 30 |
| 3.1.1.5. CHO-ATIII.....   | 30 |
| 3.1.2. Cultivation media.....   | 31 |
| 3.1.2.1. SMIF-7 Medium.....   | 31 |
| 3.1.2.2. DIF-1000 Medium.....   | 31 |
| 3.1.2.3. SMIF-6 Medium.....   | 32 |
| 3.1.2.4. ZKT-I Medium.....  | 33 |
| <b>3.2. Methods.....</b>  | 33 |
| 3.2.1. Cell propagation and cultivation.....  | 33 |
| 3.2.2. Cell cryo-preservation.....  | 33 |
| 3.2.3. Cell revitalization.....   | 34 |
| 3.2.4. Medium preparation.....  | 34 |
| 3.2.5. Analytical methods.....  | 35 |
| 3.2.5.1. Sample preparation.....  | 35 |
| 3.2.5.2. Estimation of total cell concentration.....  | 35 |
| 3.2.5.3. Estimation of viable cell concentration.....   | 35 |
| 3.2.5.4. Estimation of glucose and lactate concentration.....                                 | 35 |
| 3.2.5.5. Determination of lactate dehydrogenase activity.....                                 | 36 |
| 3.2.5.6. Amino acid analysis.....   | 36 |
| 3.2.5.7. Determination of antithrombin III concentration.....                                 | 36 |
| 3.2.5.8. FACS-Analysis.....   | 37 |
| 3.2.6. Bioreactor system.....   | 38 |
| 3.2.6.1. Bioreactor inoculation and cultivation.....  | 39 |
| 3.2.6.2. Bioreactor sampling.....   | 39 |
| 3.2.7. Hydrocyclone.....  | 40 |
| 3.2.7.1. Hydrocyclone geometry.....   | 40 |
| 3.2.7.2. Hydrocyclone installment.....  | 41 |
| 3.2.7.3. Determination of inlet pressure drop, flow split and flow ratio of hydrocyclone..... | 41 |

---

|   |           |
|---|-----------|
| 3.2.7.4. Separation of mammalian cells using intermittent hydrocyclone operation.....   | 42        |
| 3.2.7.5. Automation and control of hydrocyclone perfusion system.....   | 44        |
| 3.2.7.6. Effect of continuous hydrocyclone operation on cell viability.....   | 45        |
| 3.2.8. Theoretical calculations.....  | 46        |
| <b>4. Results and Discussion.....</b>   | <b>49</b> |
| 4.1. Physical characterization of hydrocyclone operation.....   | 49        |
| 4.1.1. Physical characterization of hydrocyclone operation under different operation conditions.....                                      | 49        |
| 4.1.2. Effect of hydrocyclone geometry on the physical characteristics of separation.   | 51        |
| 4.2. Effect of different pressures generated by the hydrocyclone on cell viability and the separation efficiency of the hydrocyclone..... | 55        |
| 4.2.1. BHK cells.....   | 56        |
| 4.2.2. HeLa cells.....  | 58        |
| 4.2.3. Summary of the pressure effect of the hydrocyclone system on BHK and HeLa cells.....   | 60        |
| 4.3. Effect of the continuous operation of the hydrocyclone on cell viability.....  | 64        |
| 4.3.1. HeLa cells.....  | 64        |
| 4.3.2. CHO-ATIII cells.....   | 65        |
| 4.3.3. Summary of the effect of continuous hydrocyclone operation on cell viability...  | 68        |
| 4.4. Application of hydrocyclone to continuous perfusion cultivation.....   | 70        |
| 4.4.1. HeLa cells.....  | 70        |
| 4.4.2. CHO-3D6 cells.....   | 72        |
| 4.4.3. SP-2/0 AG 14 cells.....  | 76        |
| 4.4.4. Summary of the continuous cultivations of HeLa, CHO-3D6 and SP-2/0 cells with intermittent hydrocyclone operation.....             | 83        |
| 4.5. Continuous cultivation of CHO-ATIII cells with intermittent hydrocyclone operation under control of the UBICON system.....           | 87        |
| 4.5.1. Continuous cultivation of CHO-ATIII cells under different pressures generated by the hydrocyclone HC 2520 system.....              | 88        |
| 4.5.2. Continuous cultivation of CHO-ATIII cells with intermittent operation of the hydrocyclone HC 2515 at 0.95 bar.....                 | 98        |

## Table of Contents

---

|  |            |
|--|------------|
| 4.5.3. Comparison between the hydrocyclone perfusion and membrane perfusion systems..... | 103        |
| 4.6. Scaling up of the hydrocyclone perfusion system.....                                | 106        |
| <b>5. Summary.....</b>   | <b>109</b> |
| <b>6. References.....</b>  | <b>112</b> |
| <b>7. Appendix.....</b>  | <b>123</b> |