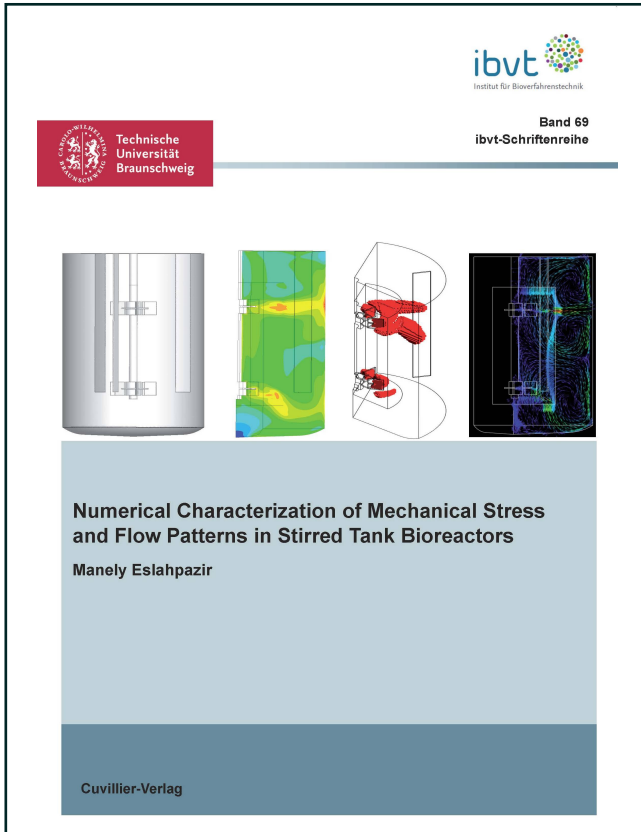




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**Numerical Characterization of Mechanical Stress and  
Flow Patterns in Stirred Tank Bioreactors**



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# Contents

<b>1</b>	<b>Introduction and Objectives</b>	<b>1</b>
<b>2</b>	<b>Fundamentals</b>	<b>3</b>
2.1	CFD in Stirred Tank Reactors - a Review . . . . .	3
2.2	Governing Equations . . . . .	9
2.2.1	Numerical Grid and Discretization . . . . .	12
2.2.2	Boundary Conditions . . . . .	17
2.2.3	Unsteady State Flows . . . . .	18
2.3	Turbulence Modeling . . . . .	20
2.3.1	General Approaches in Turbulence Modeling . . . . .	21
2.3.2	Reynolds-Averaged Navier-Stokes Equations . . . . .	22
2.3.3	RNG- $k$ - $\epsilon$ Turbulence Model . . . . .	24
2.3.4	Shear Stress Transport Turbulence Model . . . . .	24
2.3.5	SSG Reynolds Stress Model . . . . .	27
2.4	Multiphase Flows . . . . .	28
2.4.1	Euler-Euler and Euler-Lagrange Approaches . . . . .	29
2.4.2	Interfacial Momentum Transfer . . . . .	31
2.5	Flow Behavior of Culture Media in Bioreactors . . . . .	32
2.5.1	Rheology Models . . . . .	33
2.5.2	Parameters Estimation . . . . .	34
<b>3</b>	<b>Results and Discussions</b>	<b>35</b>
3.1	Numerical Characterization of Ideal Bioreactors . . . . .	35
3.1.1	Simulation Specifications . . . . .	35
3.1.2	Grid Dependency . . . . .	37
3.1.3	Flow Patterns in Steady State Flow . . . . .	42
3.1.4	Mechanical Stress in Steady State Flow . . . . .	52
3.1.5	Flow Patterns in Unsteady State Flow . . . . .	61
3.1.6	Mechanical Stress in Unsteady State Flow . . . . .	65



3.2	Effect of non-Newtonian Flow Behavior on Flow Patterns . . . . .	69
3.2.1	Flow Patterns of Cultivation Media . . . . .	70
3.2.2	Effect of Flow Behavior of Cultivation Broth on Mechanical Stress .	75
3.3	Assessment of Binary Flows in Bioreactors . . . . .	79
3.3.1	Simulation Specification . . . . .	80
3.3.2	Flow patterns in Steady State Binary Flows . . . . .	82
3.3.3	Quantification of Mechanical Stress in Binary Steady State Flows .	85
3.3.4	Effect of Time Dependency on Flow Patterns in Binary Flows . . .	91
3.3.5	Mechanical Stress in Unsteady State Binary Flows . . . . .	93
3.4	Effect of Impeller Design . . . . .	97
3.4.1	Simulation Specifications . . . . .	98
3.4.2	Quantitative Comparison of Different Impellers . . . . .	100
<b>4</b>	<b>Conclusions and Future Prospects</b>	<b>105</b>
<b>5</b>	<b>Bibliography</b>	<b>108</b>
<b>6</b>	<b>Notation</b>	<b>123</b>
6.1	Variables . . . . .	123
6.2	Greek Symbols . . . . .	125
6.3	Superscripts . . . . .	126
6.4	Subscripts . . . . .	126
6.5	Abbreviations . . . . .	127